

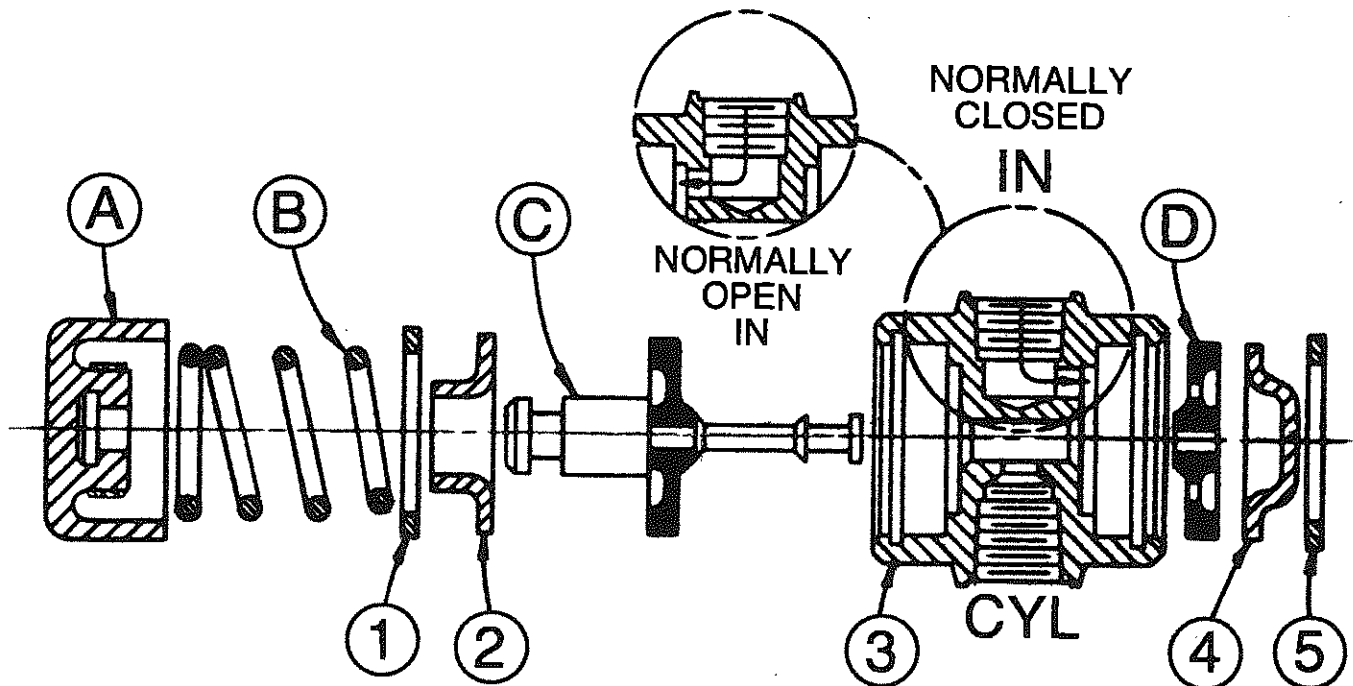
**SEALS REPAIR KIT**  
**SRK125P**  
*Humphrey*  
 KILGORE AT SPRINKLE ROAD  
 KALAMAZOO, MICHIGAN 49003

REPAIRS SEALS ON ANY:  
 125 C Series  
 125 P Series  
 125 T Series - Old Style

141-2

LETTERED PARTS (A) (B) (C) ETC. IN KIT

NUMBERED PARTS (1) (2) (3) ETC. NOT IN KIT

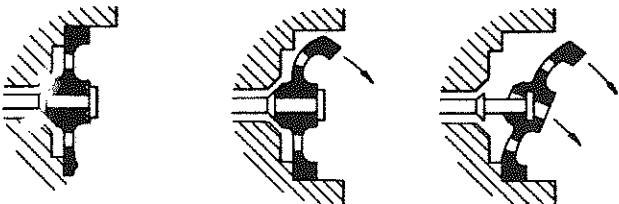


**DISASSEMBLY PROCEDURE**

1. Remove nylon Button A as SHOWN — If \*steel button, remove two set screws.



2. Remove Retaining Ring 5 and End Cap 4.
3. Remove Diaphragm D as SHOWN.

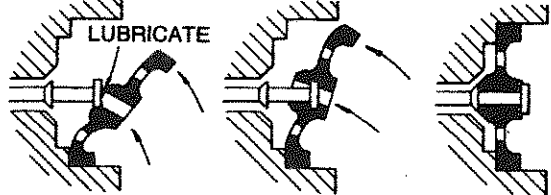


4. Remove Retaining Ring 1 and End Cap 2.
5. Remove Main Stem and Diaphragm Assembly C NOTING relationship to "IN" port to insure correct reassembly.

\* Valve with Steel Button has internal spring located between parts 4 and D. (This spring is not included in kit).

**REASSEMBLY PROCEDURE**

1. Insert New Main Stem and Diaphragm Assembly C into Valve Body 3 in correct relationship to "IN" port.
2. Assemble New Diaphragm D to Main Stem as SHOWN.



3. Install End Cap 4 and Retaining Ring 5.
4. Install End Cap 2 and Retaining Ring 1.
5. Assemble New Spring B and Button A with LARGE END of SPRING in BUTTON. Push down until Button "Snaps" into place.

